

## New Adventures in Lithography with X-ray and Extreme Ultraviolet Radiation

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11:00am, 4<sup>th</sup> May 2023 At the Melbourne Centre for Nanofabrication Boardroom 151 Wellington Road, Clayton, 3168 Zoom link: <u>click here</u> Meeting ID: 849 0023 6916 and passcode: 134969







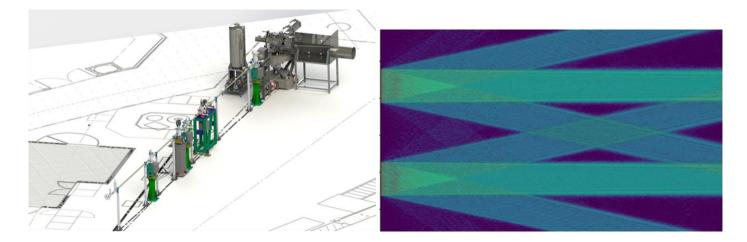
## New Adventures in Lithography with X-ray and Extreme Ultraviolet Radiation

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## Abstract:

Optical lithography is the most widely used lithography process in high volume manufacturing (HVM) of nanoelectronics in the semiconductor industry. Extreme ultraviolet (EUV) lithography has recently been adopted for HVM, after decades of intense development. However, the performance required for future semiconductor and quantum technologies cannot be reached without further advances in photoresist materials, understanding radiation-induced stochastic effects, and the development of metrology with the required sensitivity and resolution. These challenges will be increased with the anticipated transition from EUV (13.5 nm) to shorter wavelength X-ray radiation (6.x nm), which is required to reach the fundamental limits to lithographic pattern resolution.

This seminar will describe the development of the X-ray Nanolithography Facility (XRNF) that will be deployed at the Australian Synchrotron. The XRNF is primarily designed for grating-based interference lithography (IL), which is a conceptually simple and method for patterning periodic nanostructures. When combined with a synchrotron radiation source, IL provides a powerful tool for understanding the challenges involved with the transition from 13.5 nm to 6.x nm wavelengths. The XRNF will also address the critical gap in metrology at these wavelengths, by integrating quantitative hyperspectral coherent diffractive imaging for mask inspection, process control and fundamental studies of the properties of photoresists. Technical aspects of the implementation will be briefly outlined, along with plans for supporting process workflows, including photomask fabrication, at the Melbourne Centre for Nanofabrication.



We have constructed a model of the XRNF undulator light source, beamline optics, and IL optics to evaluate the achievable lithographic performance and optimise photomask design. This model provides insight into the role of partial coherence of the source and photomask defects, including surface and line-edge roughness, on lithography performance.

Finally, we propose strategies to improve lithographic resolution and to mitigate radiation-induced stochastic effects in ultrathin photoresists, emphasising the opportunities that arise from combining a wavelength-tunable light source with in situ metrology. Our recent study of chemical changes that occur in an inorganic photoresist during exposure to 13 nm and 6.7 nm wavelength illustrates the important role of secondary electrons cascades that follow EUV/X-ray absorption. The results indicate lithographic sensitivity can be enhanced in ultrathin photoresists by modifying the resist-substrate interface and resist surface to increase the secondary electron yield.

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**Grant van Riessen** leads a research group that develops novel methods of probing condensed matter and materials properties using electron spectroscopy and coherent diffraction imaging. The group operates a dedicated soft X-ray imaging endstation at the Australian Synchrotron and collaborates widely on the development of computational, instrumental and nanofabricated optical technologies for in operando studies of functional materials. Dr van Riessen is leading the effort to establish a nationally accessible X-ray nanolithography facility, in a project that combines expertise in optics, nanometrology, and materials science.

Dr van Riessen is a senior lecturer in the Department of Mathematical and Physical Sciences at La Trobe University. He is an ANFF-Vic Technology Ambassador, the leader of the Nanoscience theme of the La Trobe University Institute for Molecular Science (LIMS), and part of the Biological and Environmental Sensor Technology (BEST) Research Centre.